



BILL OF MATERIAL	
DESCRIPTION	MATERIAL
'A' PIPE SCH 40	CARBON STEEL
'B' CAPSULE	T-304 STN STL
'C' PLATE FLANGE	CARBON STEEL
'D' TIE RODS/SPACERS	CARBON STEEL

TAG #	LOCATION	DIA[IN.]	KEFLEX PART #	DESIGN PRESS @70 F	OAL	AXIAL FORCE TO COMPRESS [LBS]
		2"	F020M311T902	150PSI	17"	175
		2 1/2"	F024M311T902	150PSI	17"	350
		3"	F030M311T902	150PSI	17"	225
		4"	F040M311T902	150PSI	17"	575
		5"	F050M311T902	150PSI	17"	350
		6"	F060M311T902	150PSI	17"	400
		8"	F080M311T902	150PSI	17"	575
		10"	F100M311T902	150PSI	17"	850
		12"	F120M311T902	150PSI	17"	475

DRAWN	DG	KEFLEX PRODUCTS 1425 LAKE AVENUE WOODSTOCK, ILLINOIS 60098					
DATE	21 APRIL 97						
CHECKED		TITLE 311 SERIES EXPANSION JOINT [2" TRAVEL] WELD ENDS - TIE RODS					
APPROVED	DG	QC	FILE	SIZE	FSCM NO.	DWG NO.	REV
			SUB311T6.DWG	A	87738	SUBMITTAL DRAWING	A
		JOB	EJ/SUBMITTAL	SCALE	NONE	SHEET	1 OF 1

SUBMITTED BY:	DATE
CLIENT APPROVAL	DATE