



BILL OF MATERIAL	
DESCRIPTION	MATERIAL
'A' PIPE SCH 40	CARBON STEEL
'B' CAPSULE	T-304 STN STL
'C' PLATE FLANGE	CARBON STEEL
'D' TIE RODS/SPACERS	CARBON STEEL

TAG #	LOCATION	DIA[IN.]	KEFLEX PART #	DESIGN PRESS @70 F	OAL	AXIAL FORCE TO COMPRESS [LBS]
		2"	F020M308T903	150PSI	17"	200
		2 1/2"	F024M308T903	150PSI	17"	400
		3"	F030M308T903	150PSI	17"	300
		4"	F040M308T903	150PSI	17"	700
		5"	F050M308T903	150PSI	17"	425
		6"	F060M308T903	150PSI	17"	500
		8"	F080M308T903	150PSI	17"	750
		10"	F100M308T903	150PSI	17"	1000
		12"	F120M308T903	150PSI	17"	600

DRAWN	DG	KEFLEX PRODUCTS 1425 LAKE AVENUE WOODSTOCK, ILLINOIS 60098			
DATE	22 APRIL 97				
CHECKED		TITLE			
APPROVED	DG	308 SERIES EXPANSION JOINT [3" TRAVEL] WELD ENDS - TIE RODS			
QC		SIZE	FSCM NO.	DWG NO.	REV
FILE	SUB308T7.DWG	A	87738	SUBMITTAL DRAWING	A
JOB	EJ/SUBMITTAL	SCALE NONE		SHEET 1 OF 1	

SUBMITTED BY:	DATE
CLIENT APPROVAL	DATE